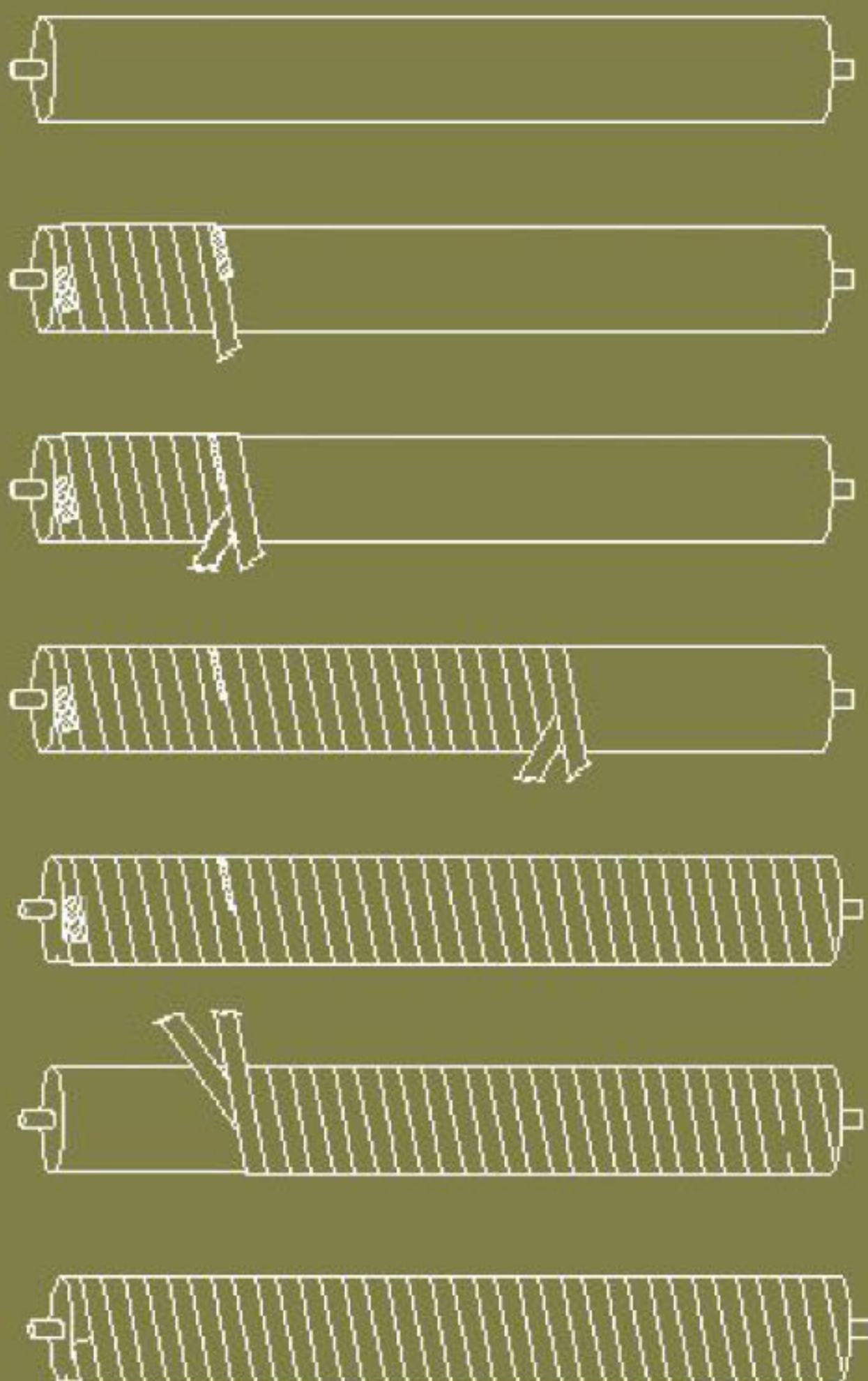




## Gerber® 3500 First Time Belt Installation Instructions

We recommend wrapping the drive roll with traction tape to reduce slippage of both the OEM belt and our belt.

1. Thoroughly clean the face of the drive roll with a solvent such as lacquer thinner.
2. To begin the wrap, tape the end of the traction tape to the roll face and apply 8 wraps to the roll to establish the proper helix angle without removing the release paper from the traction tape. Tape the 8th. wrap to the roll with masking tape. Jog the roller in reverse with the joystick.
3. Apply 1 additional wrap of traction tape without removing the release paper. Cut the release paper and remove the release paper as you wrap the remainder of the roll face. Be careful not to overlap the traction tape. A small gap is preferred to any overlap.
5. Remove the masking tape holding the start end of the traction tape and unwind the traction tape back to the start of the release paper. Remove the masking tape holding the 8th. wrap.
6. Remove the release paper and carefully wrap the remainder of the roll face by jogging the conveyor in the forward direction.



For installation help, please call 828-327-8442